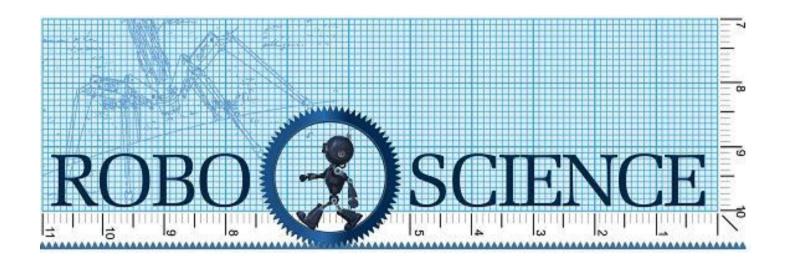
RoboScience India Pvt. Ltd, Pune

COMPANY PROFILE



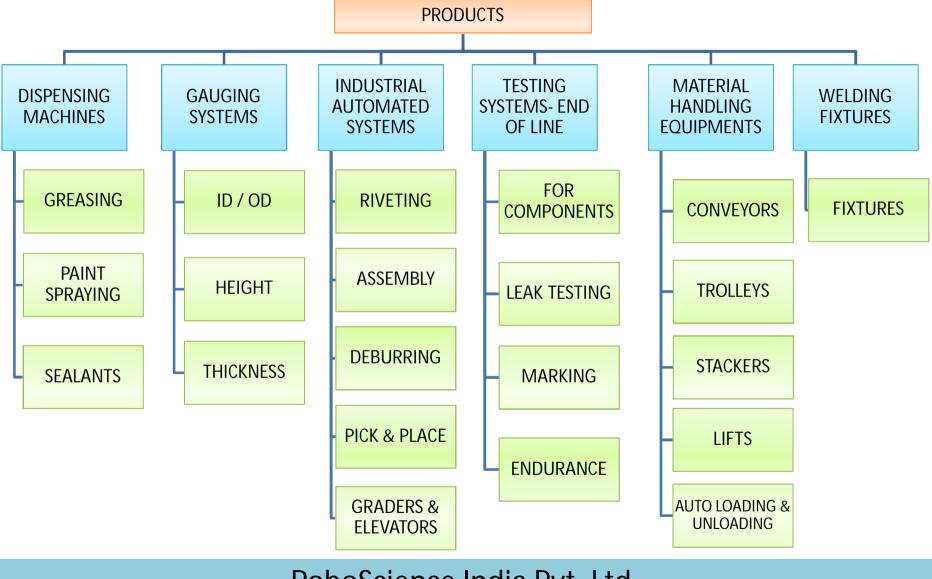
About Company:



- RoboScience India Pvt. Ltd. has a collaborative & investment relationship with RoboScience Inc. USA especially in the areas of technology transfer and conquering global markets.
- Started its operation in Pune India in May 2012.
- Company has strategic partnership with Delight Process Designers & Automation Pune.
- > We are system integrators for :
- Special Purpose machines
- Industrial Automations
- Material Handling Automation
- Provide Turnkey Solutions for automations

Our Product Segments:

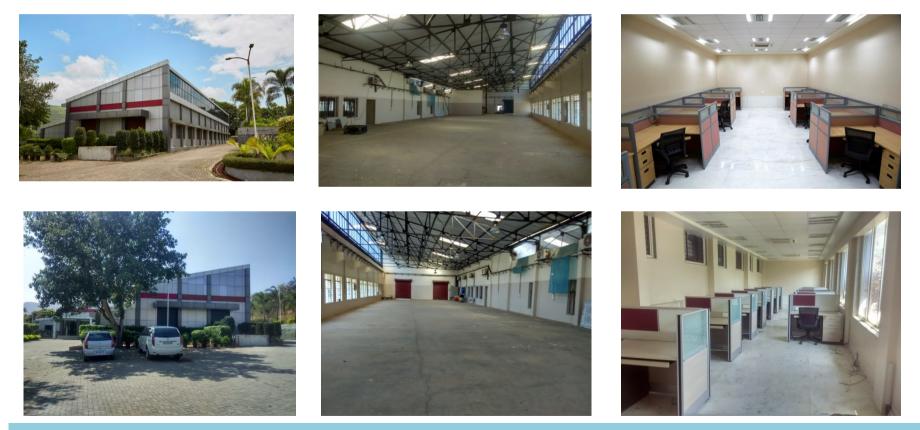




Facility at RoboScience:



- We have our in house well equipped facility for Design & Assembly of automation system.
- Engineering Team : 02 Technicians for Production , 4 for Assembly and Service
- Total Office space available : 1,000 sq. feet
- Total assembly shop space available : 10,000 sq. feet



Manufacturing Facility at Delight Automation:



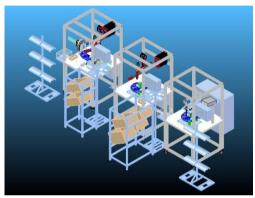
- Workforce : 30 Skilled people
- Machinery Available:-
- VMCs BFW 600X600X500mm-01 No.
- Jig Boring Machine 1000X1000X750 (SHIP Geneva Suisse) -01 No.
- Jig Boring Machine 700X400X250 (M1TR TYPE) -05 Nos.
- Surface Grinding Machine-03 Nos.
- Milling Machines Vertical 03 Nos.
- Milling Machines Universal– 05 Nos.
- Lathe Machines-04 Nos.
- Jig Saw:-01 No.
- Drilling Machines-01 No.
- Bench Grinders-01 No.
- Welding Machine- Co2 & Organ- 02 Nos.
- CNC Lathe HMT with Turret-02 Nos.





EOL TESTING

STEERING WHEEL ASSEMBLY & EOL TESTING





ST. 02



Application – Steering wheel & switch assembly & switch testing Design Elements : Al. station frame, St. wheel tilt fixture, DC screw driver, EOL switch testing, barcode printing

Component – Steering wheel **Cycle Time –** 55 sec/component

RoboScience India Pvt. Ltd.

ST. 01



ENGINE ROTATION FIXTURE



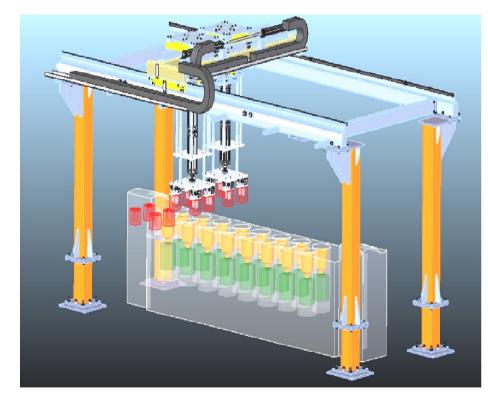
Application:-Engine rotation Design Elements:- Base frame, manual gearbox, spindle housing, indexing fixture to accommodate 4 variants

Component :- 4 variety of assembled engines.





PICK & PLACE GANTRY SYSTEM

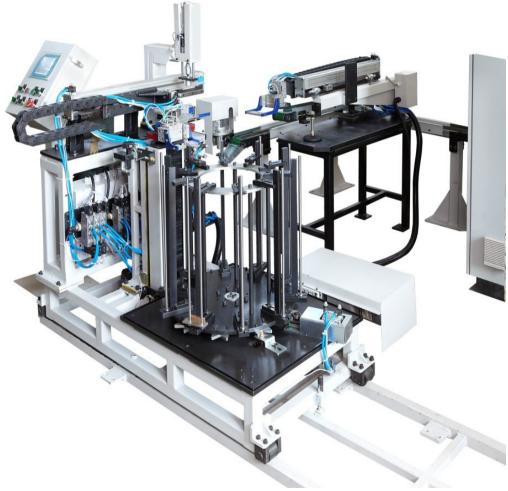


Application:- Automatic loading & unloading of thread cones in hydra extractor (textile industry) Design Elements:- Conveyor, 3-axis gantry, pneumatic gripper, servo control, integration with hydra extractor machine Component :- Thread cone. Cycle Time:- 2 min/ 8 Component.





AUTOLOADING SYSTEM FOR SIZING PRESS



Application:-Sinter product auto loading Design Elements:- indexer, fixtures, checking unit, loading slides, grippers, ejection unit & sorting mechanism

Component :- 15 variety of component. **Cycle Time:-** 3 Sec/ Component.







Application : Robotic RTV Application and Oil Seal pressing

Design Elements : Machine Frame structure, Component loading ,fixture, seal, pressing arrangement, pneumatic sliding, Programming **Component :** Banjo Beam axle **Cycle time :** 50 sacs/component





DRILLING MILLING REAMING SPM

DRILLING

MILLING

REAMING







Application – Conventional Auto Drilling, Milling, Reaming Machine Design Elements : Support L – Structure, Walking beam with servo slide, Pick and Place for the component, programming

Component – Bearing Cap **Cycle Time –** 19.5 sec/component



OD GREASING – FOR BRAKE SYSTEM BODY



Application : OD GREASING

Design Elements : Grease dispensing unit, Component fixture, Shutter for m/c using cylinder **Component :** Brake system body **Cycle time :** 6 sec/component





END OF LINE- LEAK & PERFORMANCE TESTING



Application : EOT – Leak and Performance testing for Brake system pump

Design Elements : Component fixture, Sliding arrangement, leak tester, component holding, **Component :** Brake system pump **Cycle time :** 2 mins/component





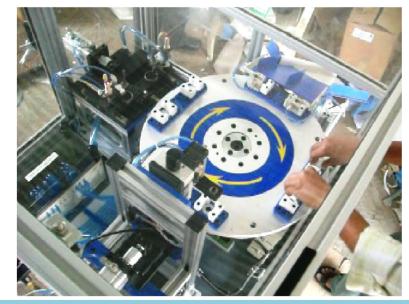
SWITCH TESTING & MARKING SYSTEMS



Application:- Refrigerator door switches continuity testing & ok-not ok marking.
Design Elements:- indexer, fixtures, continuity checking unit, ink marking system, ejection unit & sorting mechanism

Component :- variety of door switches & contact block.

Cycle Time:- 4 Sec/ Component.





NUT PRESSING INTO BRACKET AND RE-TAPPING



Application – Nut & Bracket Assembly Design Elements : Press structure, Pressing dolly, component fixture, etc, Retaping head & auto – unloading system Component - Nut & Bracket Cycle Time – 6 sec/component Pressing Force – 4 Ton





RIVET AUTO – LOADING & PRESSING INTO BRACKET



 Application – Rivet Loading & riveting in to bracket
 Design Elements – Press structure, Pressing
 Dolly, component fixture etc, hydraulic system & auto – unloading system

Component – rivet, shoe & bracket **Pressing force** – 8 Ton



MAZAK CNC AUTOMATIC LOADING & UNLOADING SYSTEM



Application : Loading and Unloading system of synchro hub from stacker to CNC Machine Loading Indexer : 9 stations linear indexer with stack bars Gantry : X-axis and Z-axis Servo Driven Unloading Rotary Feeder : Driven by Motor and Gearbox

Cycle Time : 12.5 sec



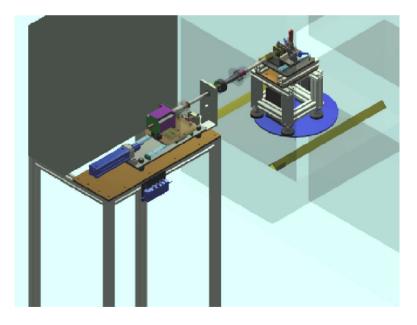


ENDURANCE TESTING SYSTEMS



Application:-Ignition Switch endurance testing in environmental chamber.

Component :- Automobile Ignition switch **Test Cycles:- 1 Lac cycles / Component**.





FILTER & GASKET PRESSING SYSTEM

Application:-Automatic handling &insertion of gasket into Air filter bottom.

Design Elements:-In feed belt conveyor, diverter mechanism, Servo indexers, pneumatic gasket insertion unit, ejector, Pressing unit, out feed belt conveyor etc.

Component :- Automobile air filter & gasket **Cycle Time:-** 3 sec/ component. **Operator :-** One

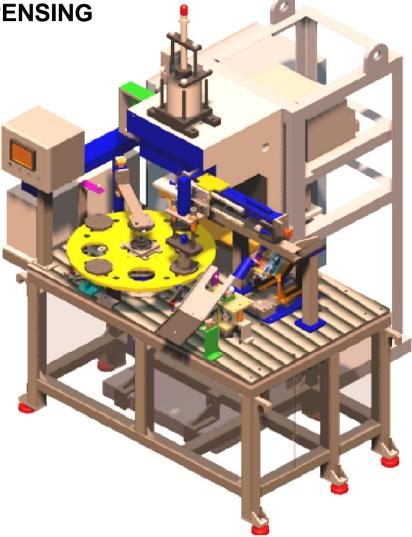


FILTER BASE PART WELDING & GLUE DISPENSING SYSTEM

Application:-Resistance welding & glue dispensing of air filter base part.

Design Elements:- Servo indexers, water cooling on indexing fixtures, pneumatic pick & place unit, rotary table for glue dispensing, auto-ejector from rotary table.

Component :- Automobile air filter Base parts. **Cycle Time:-** 3 sec/ component. **Operator :-** One

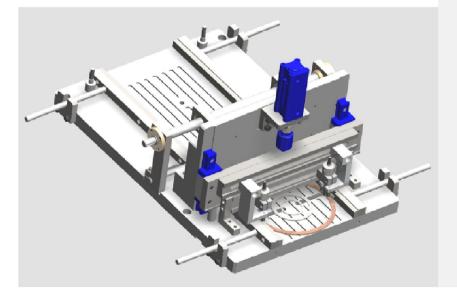


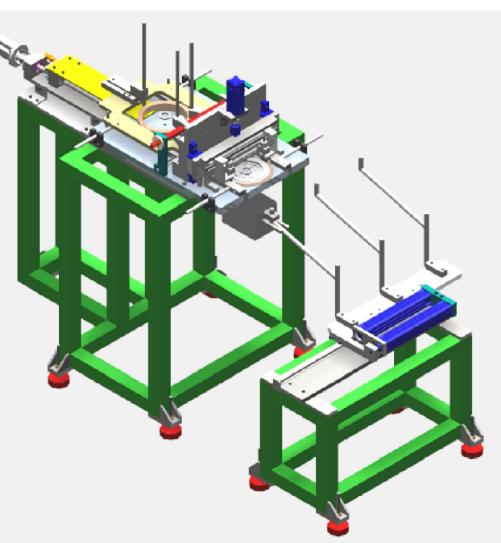


THICKNESS CHECKING MACHINE

Application:-Thickness checking At two places. & sorting for Ok, Rework & Reject.

Component :-Piston ring **Cycle Time:-** 3 sec/component.





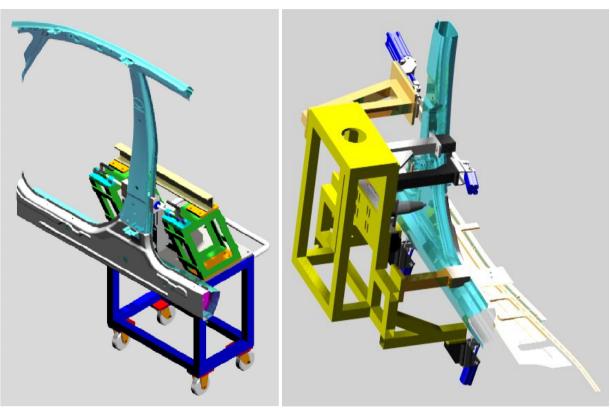


MARKING MACHINES

Application:-BIW SECTION MARKING

Design Elements:-MARKING HEAD MTG. TACKLE

Component :-BIW SECTION **Marking head:-**Marks-Pryor



ROBO SCIENCE

MARKING MACHINES

Application:-Gear Box marking

Design Elements:- Main frame, component loading slide, marking unit mtg.

Component :-Gear box. **Marking head:-**Marks Pryor





Thanking You for your Attention.

Dattatray S. Patil +91-9860674949 dattatray.patil@roboscience.com

RoboScience India Pvt. Ltd. Office - 824-D, Chintamani Apts, Bhandarkar Road, Pune-411004 Works - Survey No. 41, Shivapur-Velhe Road, Kusgaon (Khed-Shivapur) Tal. Bhor, Pune - 412205